

MADE IN AMERICA PANEL PILLOWS



20" x 20"



= Confident Beginner



02/01/2026

MADE IN AMERICA PANEL PILLOWS

FINISHED PILLOW SIZE 20" x 20"

Please read all instructions before beginning this project.
Yardage calculated using a 42" usable width of fabric.
Panel designed by J. Wecker Frisch of Great Joy Studio.

GENERAL INSTRUCTIONS

The materials, cutting, and instructions that follow make (2) total pillows.

Please check www.rileyblakedesigns.com/pattern-updates or scan the QR Code for any revisions before starting this project. This pattern requires a basic knowledge of sewing techniques and terminology. The diagrams portrayed are virtual images. The layout and look of your project may differ when using actual fabric. It is not recommended to prewash fabric before cutting and assembling.



Always verify your panel size before beginning. If your panel measurements differ from those given in the pattern, trim to the desired size or use coping strips to alter the size of your panel. If coping strips are needed, add oversized, coordinating strips of fabric to the necessary edges of the panel, then trim to the size specified in the pattern.

WOF = Width of Fabric
RST = Right Sides Together

FABRIC REQUIREMENTS

Fabric is from the Sew America collection.

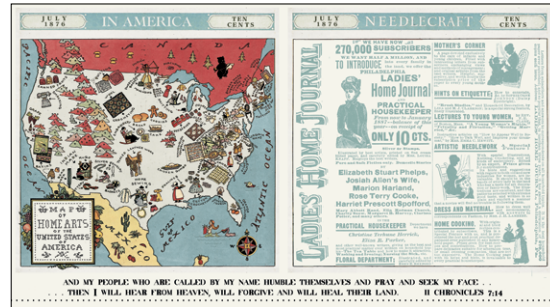
- (1) PD17342-PANEL Made in America Pillow Panel
- $\frac{3}{4}$ yard C17354-WHITE Star Toss (pillow backing)

OTHER SUPPLIES

- Basic Sewing Supplies
- (2) Pillow Forms (20" x 20")

CUTTING INSTRUCTIONS

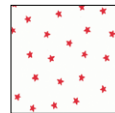
When cutting fabrics, use a straight edge ruler and rotary cutter. Measurements include $\frac{1}{4}$ " seam allowance. Label, allocate, and organize all cuts as noted.



Made in America Pillow Panel

Fussy cut (2) $20 \frac{1}{2}$ " x $20 \frac{1}{2}$ " Panel squares, centered over the motifs.*

**Note: If the panel motifs do not reach the edges of the required cuts, add coping strips first and then trim to the required sizes.*



White Star Toss

Cut (2) $12 \frac{3}{4}$ " x WOF strips. Subcut:
(4) $12 \frac{3}{4}$ " x $20 \frac{1}{2}$ " rectangles for pillow backing

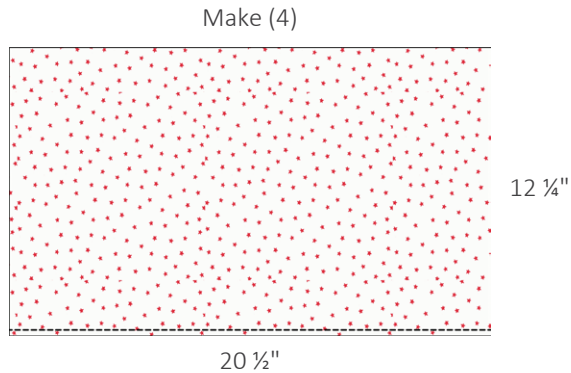
SEWING TECHNIQUES

Sew all seams RST and with a $\frac{1}{4}$ " seam allowance unless stated otherwise. Refer to the diagrams for placement of the prints. Press seams as desired unless stated otherwise. Dimensions listed in steps are unfinished sizes.

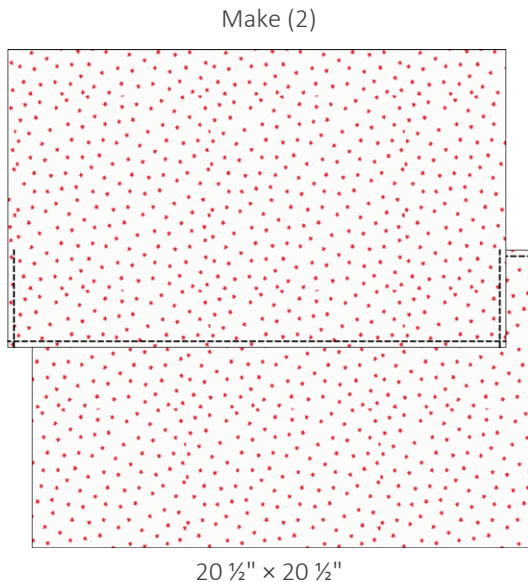
MADE IN AMERICA PANEL PILLOWS

PILLOW ASSEMBLY

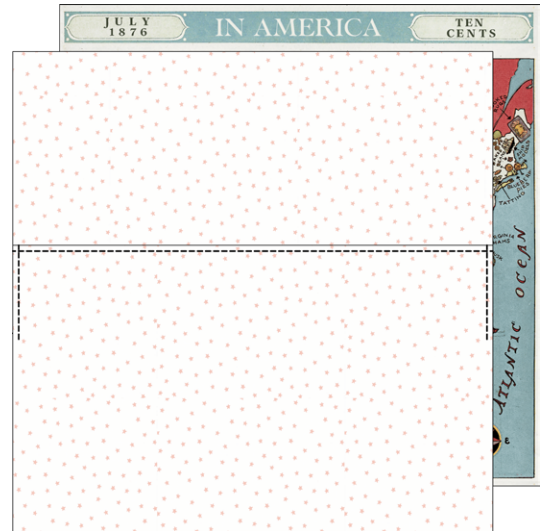
1. Hem one long edge of (1) $12\frac{3}{4}" \times 20\frac{1}{2}"$ pillow backing rectangle by turning the raw edge under $\frac{1}{4}"$ twice and sewing along the inside folded edge. The pillow backing piece should measure $12\frac{3}{4}" \times 20\frac{1}{2}"$. Repeat to make (4) total pieces.



2. Layer together (2) pillow backing pieces so the hemmed edges overlap to create a $20\frac{1}{2}" \times 20\frac{1}{2}"$ square. Sew a basting seam where the two backing pieces overlap, $\frac{1}{8}"$ away from the left and right edges, to make the pillow backing. Repeat to make (2) total pillow backings.



3. Place (1) Panel square and (1) pillow backing RST and sew around all four sides. Clip the corners. Turn the pillow right side out and press to complete the pillow cover. Place (1) pillow form inside the cover to complete the pillow.
4. Repeat Step 3 to make (2) total pillows.



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