FINISHED QUILT SIZE 60" x 70"
Measurements include ¼" seam allowance.
Sew with right sides together unless otherwise stated.
Please check our website www.rileyblakedesigns.com for any revisions before starting this project. This pattern requires a basic knowledge of quilting technique and terminology. The quilt and block diagrams portrayed are virtual images. The layout and look of your project may differ when using actual fabric.

FABRIC REQUIREMENTS
1 dump truck panel (P9105 Dump Truck Panel)
¾ yard yellow tracks (C9103 Yellow)
1¼ yards black swiss dot (C660 Black)
¾ yard phantom shades (C200-18 Phantom)
¾ yard tan rocks (C9101 Tan)
¾ yard white dump trucks (C9100 White)
Binding ½ yard yellow tracks (C9103 Yellow)

CUTTING REQUIREMENTS
Please read instructions first before cutting. Seam allowances vary so measure through the center of the quilt before cutting border pieces.

Dump Truck Panel
Cut 1 rectangle 40½" x 34½"

Yellow Tracks
Cut 5 strips 3½" x WOF for Border 4.
Cut 7 strips 2¼" x WOF sewn end to end and pressed in half for binding

Black Swiss Dot
Cut 3 strips 2½" x WOF for Border 5.
Cut 5 strips 4½" x WOF for Border 5 and Dump It Block.
Cut 2 strips 1½" x WOF.
  Sub-cut the strips into 4 rectangles 1½" x 8½", 1 rectangle 1½" x 3½", and 4 squares 1½" x 1½"
Cut 2 strips 2½" x WOF.
  Sub-cut the strips into 3 rectangles 2½" X 6½", 3 rectangles 2½" x 4½", 4 squares 2½" x 2½", and 1 rectangle 2½" x 3½"
Cut 1 strip 3½" x WOF.
  Sub-cut the strip into 1 rectangle 3½" x 8½" and 1 rectangle 3½" x 4½"
Cut 1 strip 8½" x WOF.
  Sub-cut the strip into 2 squares 8½" x 8½" and 1 square 4½" x 4½"

Phantom Shades
Cut 9 strips 1½" x WOF for Border 1 and Border 3.
Cut 1 strip 1½" x WOF.
  Sub-cut the strips into 1 rectangle 1½" x 4½", 1 rectangle 1½" x 3½", and 2 squares 1½" x 1½"
Cut 4 strips 2½" x WOF.
  Sub-cut the strips into 3 rectangles 2½" x 8½", 9 rectangles 2½" X 6½", 3 rectangles 2½" x 4½", 1 rectangle 2" x 4½" and 1 rectangle 2" x 2½"
Cut 1 square 3½" x 3½"

Tan Rocks
Cut 3 strips 3½" x WOF.
  Sub-cut the strips into 8 rectangles 3½" x 6½", 6 rectangles 3½" x 4½", and 4 squares 3½" x 3½"

White Dump Trucks
Cut 3 strips 3½" x WOF.
  Sub-cut the strips into 14 rectangles 3½" x 6½"

Dump It Block
1. The letters in the Dump It block are pieced using a technique called flip corners. Draw a diagonal line on the back of 1 Dot 2½" x 2½" square. Place square on the end of 1 Black Solid 2½" x 6½" rectangle. Sew on the diagonal line and press the Black Solid square to flip it back towards the corner. Trim to ¼" seam allowance. Make 2 Unit 1s.

2. Repeat Step 1, adding 1 Dot 2½" x 2½" square flip corner to both ends of 1 Black Solid 2½" x 6½" rectangle to create Unit 2.

3. Repeat Step 1, adding 1 Dot 1½" x 1½" square to the right end of 1 Black Solid 2" x 4½" rectangle to create Unit 3.

4. Repeat Step 1, adding 1 Dot 1½" x 1½" square to the right end of 1 Black Solid 1½" x 4½" rectangle to create Unit 4.
5. Repeat Step 1, adding 1 Black Solid 1½" x 1½" square to the both ends of 1 Dot 1½" x 3½" rectangle to create Unit 5.

6. Repeat Step 1, adding 1 Dot 1½" x 1½" square to the both ends of 1 Black Solid 1½" x 3½" rectangle to create Unit 6.

7. Layout each letter as shown. Sew each letter together.

8. Layout the letters, spacers, left and right ends, and top and bottom borders as shown. Sew together to create Dump It Block.

**QUILT ASSEMBLY**
Refer to quilt photo for placement of fabrics.

**Borders**
Seam allowances vary so measure through the center of the quilt before cutting border pieces. Sew border strips together end to end to get the length needed. Sew side borders first.

**Border 1**
Side borders should be 34½". Top and bottom borders should be 42½".

**Pieced Border 2**
Sew 2 Rocks 3½" x 3½" squares, 2 Rocks 3½" x 6½" rectangles, and 3 Dump Trucks 3½" x 6½" rectangles together as shown to make Side Border. Repeat to make 2 Side Borders. Sew to sides of Quilt Center.

Sew 2 Rocks 3½" x 6½" squares, 3 Rocks 3½" x 4½" rectangles, and 4 Dump Trucks 3½" x 6½" rectangles together as shown to make Top/Bottom Border. Repeat to make 2 Top/Bottom Borders. Sew to top and bottom of Quilt Center.

**Border 3**
Side borders should be 42½". Top and bottom borders should be 50½".

**Border 4**
Side borders should be 44½". Top and bottom borders should be 56½".

**Border 5**
Side borders should be 50½". Top border should be 60½".

**Add Dump It Block**
Sew Dump It Block to bottom of Quilt Center.

**Finish**
Finish quilt by layering the quilt top, batting, and backing. Quilt as desired, and bind with 2¼" Yellow Tracks strips.