FINISHED QUILT SIZE 77½" x 85½"
FINISHED BLOCK SIZE 8"
Measurements include ¼" seam allowance.
Sew with right sides together unless otherwise stated.

Please check our website www.rileyblakedesigns.com/ pattern-updates for any revisions before starting this project. This pattern requires a basic knowledge of quilting technique and terminology. The quilt and block diagrams portrayed are virtual images. The layout and look of your project may differ when using actual fabric.

FABRIC REQUIREMENTS
1 P9474 White Americana John Wayne Panel
2 yards C9470 Blue Main
1¾ yards C9472 Navy Stars (includes binding)
½ yard C120 Cloud Solid
½ yard C9472 Red Stars
½ yard C9473 White Word Print
½ yard C9471 White Ropes & Stars
Fat eighth C9470 Cream Main
Fat eighth C9471 Navy Ropes & Stars
Fat eighth C9473 Navy Word Print
Fat Quarter C9472 Blue Stars
Fat Quarter C9473 Red Word Print

CUTTING REQUIREMENTS
Please read instructions first before cutting. Seam allowances vary so measure through the center of the quilt before cutting border pieces.

Panel
Trim panel to measure 35" x 43" for Quilt Center.

Blue Main
Cut 7 strips 8½" x WOF for Border 4.

Navy Stars
Cut 9 strips 2¼" x WOF for Binding.
Cut 6 strips 3" x WOF for Border 3.
Cut 4 strips 3¼" x WOF for Border 1.

Cloud Solid
Cut 6 strips 2½" x WOF. Then cut 28 squares 2½" x 2½"
and 28 rectangles 2½" x 4½".

Red Stars
Cut 5 strips 4½" x WOF. Sew 2 strips end to end and then cut 1 rectangle 4½" x 56½" and 1 rectangle 4½" x 24½". Cut the remaining strips into 9 rectangles 4½" x 8½" rectangles, 1 square 4½" x 4½" and 8 squares 2½" x 2½".

White Word Print
Cut 3 strips 4½" x WOF. Sew 2 strips end to end and then cut 1 rectangle 4½" x 56½" and 4 rectangles 4½" x 8½".

White Ropes & Stars
Cut 2 strips 4½" x WOF. Then cut 1 rectangle 4½" x 24½" and 5 rectangles 4½" x 8½".

Cream Main
Cut 2 squares 4½" x 4½".

Navy Ropes & Stars
Cut 8 squares 2¼" x 2¼".

Navy Word Print
Cut 1 square 4½" x 4½" and 8 squares 2½" x 2½".

Blue Stars
Cut 2 squares 4½" x 4½" and 16 squares 2½" x 2½".

Red Word Print
Cut 1 square 4½" x 4½" and 16 squares 2½" x 2½".

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QUILT ASSEMBLY
Refer to quilt photo for placement of blocks.

Star Block
These instructions are to make 1 block. Refer to the Star Block diagram for piece placement. Draw a line from corner to corner on the wrong side of a 2½" assorted print square. Place the square in the corner of a 2½" x 4½" cloud solid rectangle and sew on the drawn line. Leave a ¼" seam allowance and trim excess. Press. Repeat on the other side of the rectangle. This will make 1 Flying Geese Unit. Repeat to make 4 Flying Geese Units.

Sew a Flying Geese Unit to each side of a 4½" assorted print square to create Unit A.

Sew a 2½" cloud solid square to each side of the 2 remaining Flying Geese Units to create 2 Unit Bs.

Sew a Unit B to the top and bottom of Unit A to create the Star Block. Repeat to make a total of 7 Star Blocks.

Quilt Center Assembly
Refer to quilt photo for placement. Sew borders around the quilt center. Sew border strips together end to end if necessary to get the length needed. Sew the side borders first. Sew the top and bottom borders last.

Border 1
Side borders should be 43". Top and bottom borders should be 40½".

Border 2 (Sides)
Sew 12 of the 4½" x 8½" rectangles (6-red stars, 3-white word print and 3-white ropes & stars) together alternating colors. Sew to the right side of the Quilt Center.

Sew 3 Star Blocks together.
Sew 6 of the 4½" x 8½" rectangles (3-red stars, 1-white word print and 2 white ropes & stars) together alternating colors. Then sew to the bottom of the 3 Star Blocks to create the Left Side Border. Sew to the left side of the Quilt Center.

Border 2 (Top and Bottom)
Sew 4 Star Blocks together.

Sew the red star and white ropes & stars 4½" x 24½" rectangles together. Sew this set to the right side of the 4 Star Blocks. Sew to the top of the Quilt Center.

Sew the red star and white word print 4½" x 56½" rectangles together. Sew to the bottom of the Quilt Center.

Border 3
Side borders should be 64½". Top and bottom borders should be 61½".

Border 4
Side borders should be 69½". Top and bottom borders should be 77½".

Finish quilt by layering the quilt top, batting, and back. Bind with navy stars. Have fun with your colors and enjoy the journey of making your quilt.