FINISHED QUILT SIZE 77¼" x 85¼"
FINISHED BLOCK SIZE 8"
Measurements include ¼" seam allowance.
Sew with right sides together unless otherwise stated.

Please check our website www.rileyblakedesigns.com/pattern-updates for any revisions before starting this project. This pattern requires a basic knowledge of quilting technique and terminology. The quilt and block diagrams portrayed are virtual images. The layout and look of your project may differ when using actual fabric.

FABRIC REQUIREMENTS
1 John Wayne panel (P8576)
1/2 yard tan main (8570 Tan)
2 yards red bandana (C8574 Red)
1 2/3 yards putty solid (C120 Putty)
1 yard navy accessories (C8573 Navy)
1 fat quarter bundle (FQ-8570-17)
Binding 2/3 yard

CUTTING REQUIREMENTS
Please read instructions first before cutting. Seam allowances vary so measure through the center of the quilt before cutting border pieces.

Quilt Center
Trim panel to measure 35" x 43".

Border 1
Cut 4 strips 3¼" x WOF from navy accessories.

Border 2 Corner Star Block
Cut 8 squares 1½" x 1½" from each of the following:
- navy quotes, red quotes, red western landscape & blue silhouettes
Cut 1 square 2½" x 2½" from each of the following:
- navy quotes, red quotes, red western landscape & blue silhouettes
Cut 16 squares 1½" x 1½" from putty solid.
Cut 16 rectangles 1½" x 2½" from putty solid.
Cut 32 squares 2½" x 2½" from yellow bandana.
Cut 16 squares 2½" x 2½" from putty solid.
Cut 16 rectangles 2½" x 4½" from putty solid.

Border 2 Star Block
Cut 88 squares 2½" x 2½" from putty solid.
Cut 88 rectangles 2½" x 4½" from putty solid.
Cut 2½" squares in the corresponding number from the following prints:
- 8 – red silhouettes, 24 – tan silhouettes, 8 – blue silhouettes,
- 8 – red western landscape, 16 – blue western landscape, 16 – tan accessories, 16 – yellow accessories, 16 – navy accessories, 16 – red bandana,
- 16 – navy bandana, 8 – red quotes, 16 – tan quotes and 8 – navy quotes

Cut 4½" squares in the corresponding number from the following prints:
- 7 – tan main, 1 – red silhouettes, 1 – tan silhouettes,
- 1 – blue silhouettes, 1 – red western landscape, 2 – blue western landscape, 1 – tan accessories, 2 – yellow accessories, 1 – navy accessories, 1 – red bandana,
- 1 – navy bandana, 2 – tan quotes and 1 – navy quotes

Border 3
Cut 6 strips 3" x WOF from navy accessories.

Border 4
Cut 7 strips 8½" x WOF from red bandana.

QUILT ASSEMBLY
Refer to quilt photo for placement of blocks.

Star Block
These instructions are to make 1 block. Refer to the Star Block diagram for piece placement. Draw a line from corner to corner on the wrong side of a 2½" assorted print squares. Place the square in the corner of a 2½" x 4½" putty solid rectangle and sew on the drawn line. Leave a ¼" seam allowance and trim excess. Press. Repeat on the other side of the rectangle. This will make 1 Flying Geese Unit. Repeat to make 4 Flying Geese Units.

Flying Geese Unit

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Sew a Flying Geese Unit to each side of a 4½" assorted print square to create Unit A.

Sew a Flying Geese Unit to each side of a 4½" assorted print square to create Unit A.

Sew a 2½" putty solid square to each side of the 2 remaining Flying Geese Units to create 2 Unit Bs.

Sew a Unit B to the top and bottom of Unit A to create the Star Block. Repeat to make a total of 22 Star Blocks.

**Corner Star Block**

These instructions are to make 1 block. Refer to the Corner Star Block diagram for piece placement. Draw a line from corner to corner on the wrong side of a 1½" assorted print squares. Place the square in the corner of a 1½" x 2½" putty solid rectangle and sew on the drawn line. Leave a ¼" seam allowance and trim excess. Press. Repeat on the other side of the rectangle. This will make 1 Flying Geese Unit. Repeat to make 4 Flying Geese Units.

Sew a Flying Geese Unit to each side of a Corner Star Center to create Unit E.

Sew a 2½" putty solid square to each side of the 2 remaining Flying Geese Units to create 2 Unit Fs.
Sew a Unit F to the top and bottom of Unit E to create the Corner Star Block. Repeat to make a 4 Corner Star Blocks.

**Quilt Center Assembly**
See quilt photo for quilt center and border placement. Sew borders around the quilt center. Sew the side borders first. Sew the top and bottom borders.

**Borders**
Seam allowances vary so measure through the center of the quilt before cutting border pieces. Sew side borders first.

**Border 1**
Side borders should be 43". Top and bottom borders should be 40½".

**Border 2**
Sew 2 rows with 6 Star Blocks together. Sew one row to each side of the quilt. Sew 2 rows with 5 Star Blocks. Sew a Corner Star Block to each end. Sew a row to the top and bottom of the quilt.

**Border 3**
Side borders should be 64½". Top and bottom borders should be 61½".

**Border 4**
Side borders should be 70". Top and bottom borders should be 78".

Finish quilt by layering the quilt top, batting, and back. Bind with your favorite Riley Blake fabric from the John Wayne Collection. Have fun with your colors and enjoy the journey of making your quilt.